

Figure 6A2-26

5. Install new manifold gaskets. Use plastic retainers to locate gaskets. Note the 'R' punched mark on the gasket must point to rear of engine, on each side.
6. Apply RTV 732 sealant (Holden Specification HN 1373) to the inlet manifold gasket slots, in four places as indicated in Fig. 6A2-26.
7. Install new manifold front and rear seals on engine block, ensuring that the ends of both the front and rear seals are within the inlet manifold gasket slots.

INLET MANIFOLD SECURING BOLT TORQUE SPECIFICATION:	<b>STAGE 1</b>
	12 - 17 Nm
	<b>STAGE 2</b>
	34 - 41 Nm

**NOTE:**

The single lug on the front seal faces forward.

8. Reinstall manifold and tighten bolts to the torque figures specified, in two stages and in the sequence shown in Fig. 6A2-27.

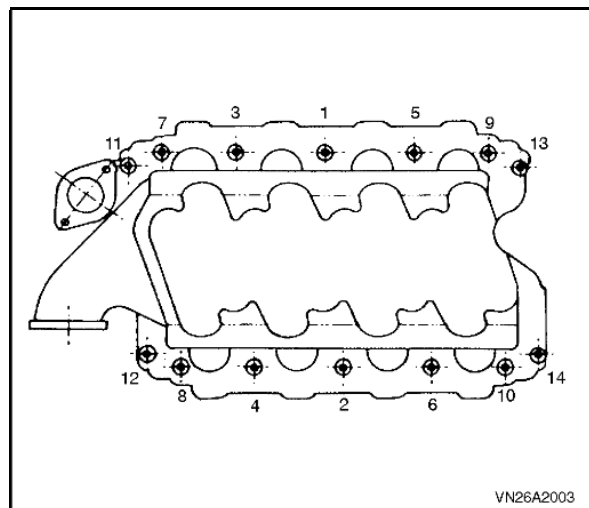


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